



***Department of Defense
RFID Industry Association
Meeting
March 23, 2004***

RFID Industry Association Meeting

- **Welcome**
 - Two Key Points for Today
- **An Update on RFID**
 - Overview
 - Pilots
 - Technology Update
- **Your Role**
- **Next Steps**

What is in it for me

- **DoD Business**
- **Improvements in internal supply chain**
- **Recognition for early adopters**

What has been done to date

- **Developed initial policy**
- **Established communications channels**
 - OSD briefings
 - DoD AIT Vendor Advisory Group
 - Conferences/Summits for Industry
- **Conducted technology demo**
- **Established first operational implementation**
- **Conducting other initial implementations**

Goal

- **Goal by July 2004 - Definition of:**
 - What type of tags
 - Where to place the tags
 - Where on the box
 - Where in the supply chain are the tags applied

Key Points for Today

- **Why RFID - Supply Chain Enabler**
- **The Passive RFID Requirement**
 - A Tag on a Box by 2005
- **Partnership on RFID Implementation with Associations**

DoD's intent for the RFID implementation

- **Provide asset visibility support needed by warfighters**
- **Optimize supply chain by using tags to capture information hands-off at each node of the supply chain**
- **Issue some specifications on tag placement, but suppliers will ultimately be responsible to ensure readability of tags**

Policy Update

DoD's RFID Policy

WHO is affected by DoD's RFID policies ?

WHAT do the policies cover ?

WHEN does the implementation of the policies take effect ?

WHO is affected ?

ALL DoD suppliers of ALL material and goods purchased by the Department**

- As a supplier to DoD, the policy impacts your business
- DoD will continue to partner with our suppliers on this critical initiative

**** Excludes bulk commodities**

WHAT does the policy cover ?

Two technologies in the RFID policy:

- **Active RFID tags**
- **Passive RFID tags**

RFID Policy – Active Tag Highlights

Active RFID technology highlights

- tags have an onboard power source with large memory
- long distance read/write range (100 meters)
- expensive technology (\$100+ / tag) relative to passive technology
- currently implemented globally at regional DoD Logistics nodes
- tags are recycled
- implementation is being expanded based on newly released policy

RFID Policy – Active Tag Requirements

- **Applied to all freight containers and 463L consolidated air pallets and major organizational equipment**
- **Used for improving intransit and receipt visibility using data-rich RFID tags with content level detail (nomenclature, stock number...etc.)**
- **Applied at the point of origin by all activities (including vendors and contractors)**

RFID Policy – Passive Tag Highlights

Passive RFID technology highlights

- no onboard power source
- limited read/write range (10 feet)
- relatively inexpensive technology
- implemented using EPC compliant tags and readers
- tags are not reused
- covers the broadest class of goods
- greatest potential for pervasive use

RFID Policy – Passive Tag Requirements

- **Passive RFID tags on cases and pallets shipped to DoD receiving points beginning Jan 2005**
- **Passive RFID tags on packaging for items that require a Unique Identification (UID) shipped to DoD receiving points beginning Jan 2005**
- **Tags will be EPC-compliant**
 - Initial Implementations: currently available EPC tags
 - When available: EPC Gen 2 tag

WHEN does the implementation of the policy take effect ?

- **Active RFID – Implementation already in effect**
- **Passive RFID – effective January 1, 2005**
 - All new solicitations issued after October 1, 2004 for delivery of materiel on or after January 1, 2005.

Passive RFID - Operational Implementation

Cross-docking operation at FISC
Norfolk Ocean Terminal

- Tracking small package shipments
- Expanding to all shipments
- Eliminating hand-scanning when stuffing containers
- Using tag as *transaction of record!*



Current DoD Passive RFID Initial Implementations

- **DLA/Army Combat Feeding Technical Demonstration**
- **DLA Individual Protective Equipment (IPE)**
- **Defense Depot Susquehanna, PA**
 - Norfolk Ocean Terminal
 - Marine Corps Base Camp Lejeune
- **USAF Electronic Shipping Label**

Technology Update

Passive RFID technology is evolving...

- **Published standards on EPC Class 0 and Class 1, V1**
 - Class 0 – read only
 - Class 1, V1 – write once, read many
- **Draft standards under development for “Gen 2”**
- **Agile readers critical to success**
 - Frequency agile
 - Software/firmware upgradeable

Passive RFID tag data...Options under consideration

- **Use pre-printed data on tag as unique ID on tag**
- **Use EPC data constructs to write unique ID to tag**
 - SGTIN for UID item packaging
 - SSCC for box, case and pallet
- **Use DoD data constructs to write unique ID to tag**
 - UID (construct 1 or 2) for UID item packaging
 - TCN for box, case or pallet

One option will be selected by July 2004

Your role...

Steps towards compliance for your members

- 1. Remain informed about DoD RFID policies as they mature**
- 2. Determine the tagging needs for the goods you supply to DoD**
 - active or passive tag required
 - case/pallet/UID level tagging
 - consider working with RFID test labs to determine the best tag locations and orientations

Steps towards compliance (cont.)

3. Consider conducting a small but realistic and scalable pilot program

- Implement with a 60-90 day duration with measurable results
- Establish goals to learn what it will take to implement DoD's RFID policy
- establish a business plan covering:
 - costs
 - performance metrics
 - success criteria
- establish a test plan to insure performance metrics and success criteria are met
- Use the knowledge gained from the pilot to create a strategy for fully implementing DoD's RFID policy
- expand pilot business case to cover enterprise integration to help offset your investment in RFID technology
- expand test plan to cover full implementation

We Need Your Help

- **To distribute the information regarding RFID requirements, lessons learned etc**
- **To provide feedback to DoD**
 - Channel information to/from the 43,000 DoD Suppliers
 - Participate in future Industry discussions
 - Implement your own pilots
 - Use February 20, 2004 policy update memorandum as guide
 - Upcoming DFAR clause in Federal Register May 2004